# TOWARDS THE AUTOMATIC ALIGNMENT PROCEDURE OF THE INGOT WFS



AN UPDATE ON LAB ACTIVITIES



<sup>o</sup>Davide Greggio - INAF Osservatorio Astronomico di Padova



Astronomical Observatory of Padova Adaptive Optics Group Elisa Portaluri, Simone Di Filippo, Valentina Viotto, Roberto Ragazzoni, Carmelo Arcidiacono, Kalyan K. Radhakrishnan S., Maria Bergomi, Jacopo Farinato, and Demetrio Magrin

DAVIDE.GREGGIO@INAF.IT

# INGOT SUPER QUICK SUMMARY

LGS

telescope

LGS image

Na layer

Higher "highest" Na layer (longest Na & zenit)

Lower "highest" Na layer (shortest Na & lowest el)

Lowest Na layer point

### LABORATORY SETUP



# DEGREES OF FREEDOM





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The LGS is approx a cylinder: a rotation around Y has negligible effect on the signal due to rotational symmetry!

# CALCULATION OF SIGNALS



#### **PUPILS DETECTION** 1 Detected edges Fitted pupils 50 -100 150 · 200 250 250 200 100 150 200 250 50 100 150

50

2.0

1.5

1.0

- 0.5



### FIRST ALIGNMENT (REFERENCE FOR SLOPE CALCULATION)

Flux within pupils (Flux B = Flux C)



Distance between pupils (distance AB = distance AC = distance BC)



Remove defocus (appears as a gradient in the signal Sx)

Flux A? Still under investigation...

# ALIGNMENT CALIBRATION



## ALIGNMENT LOOP CONVERGENCE

Convergence for a random input misalignment





#### SYNTHETIC INTERACTION MATRIX

# CONCLUSIONS AND FUTURE

- We have developed an automatable alignment procedure for the ingot
- We are fully authomatizing the procedure (hexapod and camera remote control) for a statistical analysis of the alignment loop

#### Add aberrations:

- Static aberration (sensitivity study, check simulation results)
- Dynamic aberrations (closing the loop with evolving turbulence)